## Shasons

## **4 JAW INDEPENDENT CHUCKS**

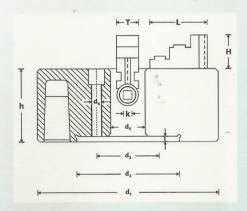
- BODY is of high strength cast iron, designed to provide maximum rigidity with minimum weight & overhang.
- JAWS are case hardened and ground where required.
  Jaws are of sufficient length to prevent tilt and rapid wear. It has diamond cut on bigger V for extra rigid grip.
- PINIONS are of alloy steel with uniform hardness. Square threads of pinions are precisely cut to reduce pitch error resulting in a smooth movement. These are ground on the diameter & are interchangeable.
- LOCKS are of alloy steel & ground on the fitting diameter for precise fit. Locks are interchangeable.
- SPARES are easily available for quick & better service.

## Standard Accessories:

- Key Handle
- Mounting Bolts



 All Components of Shasons Chucks are stamped to avoid duplicacy.



Specifications												
Size	d1	d2	d3	d4	d5	t	h	k	T	L	Н	G. Wt in Kg.
100	101	80	60	M8	25	5	53	6	19	47	22	3
6"L.W.	153	70	58	M8	40	<b>= 5</b>	54	6	19	47	22	5
160	161	125	140	M8	45	6	66	8	24	54	23	8
200	201	95	80	M8	50	8	81	10	29	78	38	14
250	251	125	105	M12	60	9	81	10	29	78	38	21
305	306	160	130	M12	75	11	91	12	34	105	50	36
350	351	160	130	M12	85	11	91	12	34	105	50	44
400	401	200	171	M16	100	11	101	14	40	120	60	73
450	451	200	171	M16	100	11	101	14	40	120	60	85

Specifications may vary from Catalogue due to improvements