

# UNIQUE

## XTRA TUFF VICES

# VICES

### UNIQUE MILLING MACHINE VICE

SWIVEL BASE CODE NO. U310S

FIXED BASE CODE NO. U310

Code No. U 310 S



### FEATURES

- Fitted with Thrust Bearing for Smooth Movement
- Sturdy & accurately made machine vices from graded casting.
- Fine acme thread screw.
- Jaws are made of special steel properly hardened, fixed jaw is provided with vertical & horizontal 'V' groove to hold the round job firmly.
- The swivel base is graduated fully through 360°.
- Vice can be converted from swivel base to fix by removing the base.
- Quick alignment to machines through longitudinal slot provided in base & body.
- Crank handle is made of unbreakable steel provided with a spring loaded mechanism providing positive grip.
- Supplied with Stopper for Fast Production

### SPECIFICATIONS

	SIZE IN INCHES	2	3	4	5	6	8	10	12
A	Width of jaws in mm	50	75	100	125	150	200	250	300
B	Opening of jaws in mm	50	75	100	125	150	200	250	300
C	Depth of jaws in mm	25	35	40	50	50	60	75	75
D	Length overall in mm	210	280	340	410	470	610	770	830
E	Height overall U310S in mm	80	100	125	140	150	165	190	190
F	Height overall U310 in mm	55	70	90	105	110	120	140	140
G	Width overall U310S in mm	97	144	168	206	250	318	372	452
H	Width overall U310 in mm	85	128	157	195	240	300	350	416
	Tenon slot Size in mm	16	16	16	20	20	20	-	-
	Weight (Approx) U310S in kgs	3.5	9	16	27	40	73	132	175
	Weight (Approx) U310 in kgs.	2	6	12	21	30	55	105	140



STOPPER

