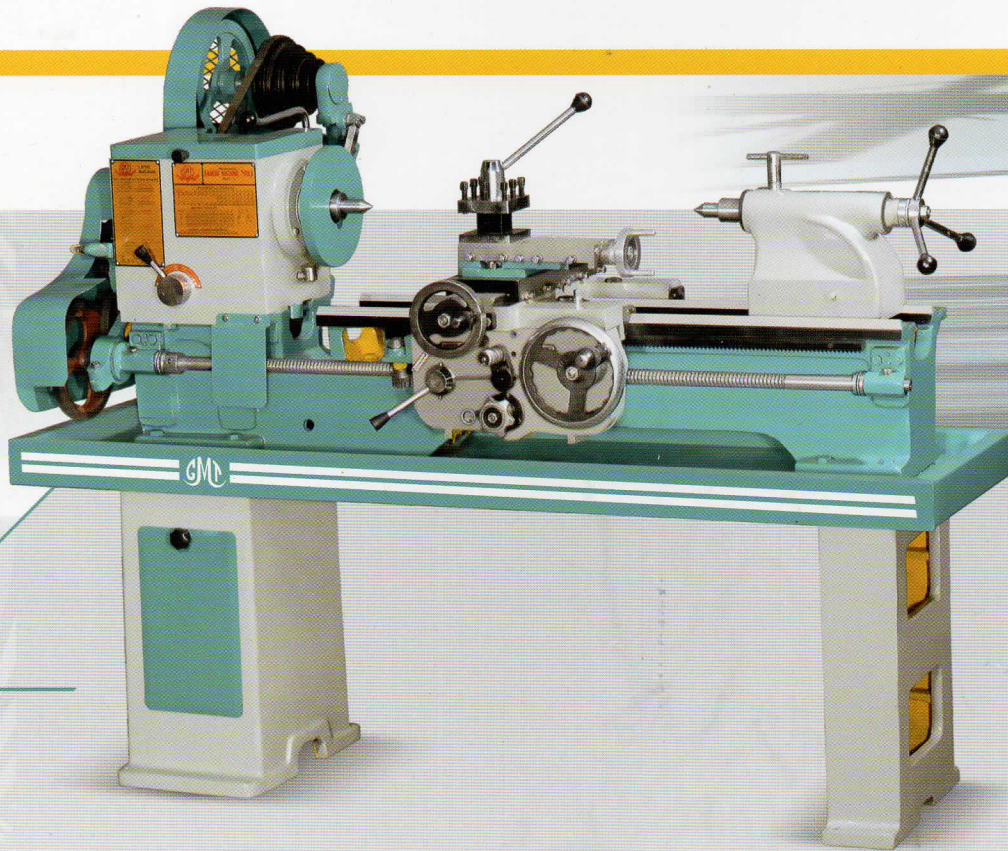


Light Duty Lathe



Specification

BED

Bed Type	: 2V & 2 Flat
Bed Length	: 1370 mm/4.1/2Feet
Bed Width	: 235 mm
Gap Length	: 120 mm

CAPACITIES

Height of Centre	: 165 mm
Swing Over Bed	: 320 mm
Swing Over Gap	: 510 mm
Swing Over Cross Slide	: 180 mm
Admit Between Centre	: 660 mm
Movement of Cross Slide	: 215 mm
Movement of Compound Slide	: 110 mm

HEAD STOCK

Taper Bore in Spindle Sleeve	: MT-3
Spindle Thread	: 6 TPI
Spindle Bore	: 41 mm
No. of Spindle Speed	: 8

TAIL STOCK

Spindle Dia.	: 38 mm
Taper in Spindle	: MT-3
Spindle Movement	: 125 mm

THREADS

Metric Pitch	: 1 to 6 mm
Inch Pitch	: 2 to 24 TPI
Lead Screw	: 4 TPI & 6 TPI

ELECTRICALS

Motor Power	: 1 H.P. / 0.75KW
Power Supply	: 415 Volts 3 Phase 50 Hz A.C.

DRIVE

V-Belt Drive

GENERAL

Weight	: 460 Kg.		
Floor Space (Approx)	: L x	W x	H
	1600 mm	915 mm	1350 mm
	(63")	(36")	(53")

STANDARD ACCESSORIES

- Change Gear Set (Inch & mm)
- Chuck Plate
- Centre Adaptor
- Dead Centre (2 No.)
- Main Drive 'V' Belt
- Motor Pulley

EXTRA ACCESSORIES

- Steady Rest
- Follow Rest
- Face Plate
- Norton Gear Box
- Taper Turning Attachment
- Electric Motor
- Rear Tool Post
- Coolant Pump
- Belt & R.F. Switch