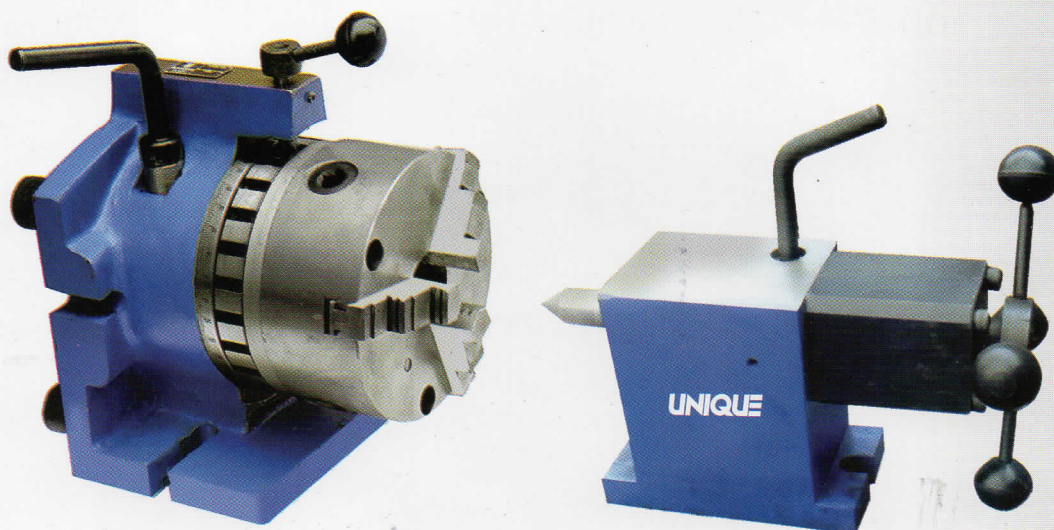


UNIQUE

XTRA TUFF VICES

Indexing Milling Fixture Horizontal & Vertical (With Chuck & Tail Stock)

CODE NO. U-1335



Description

Entire range of horizontal, vertical indexed milling operations can be done with our range of products. Job Clamping is fast, indexing is quick thereby increasing production efficiency. Indexing Fixture models covers the advantage of conventional Dividing Head and Rotary Table put together.

Movable Parts are hardened & Ground for long life. Indexing accuracy is precise and products can be used on surface grinding also.

Combination of ball bearings and taper roller bearings on jig bored holes for accurate & easy rotation. Tail Stock with lead screw movement is provided for center support of long shaft / jobs. Tail Stock Center is sliding in hardened and accurately ground bushes.

In most models, 24 indexing positions are provided. There is also a graduated collar with 1 deg least count which facilitates odd degree indexing also. With all these additional advantages, fixtures are priced much lower than conventional dividing head or rotary table.

Technical Specification

Sr. No.	Model No.	Length (mm)	Width (mm)	Height (mm)	Std. Indexing Positions	Approx. Weight (kg)	Center Height	Chuck Details	Indexing Accuracy
1	IMF H/V 080	200	110	185	24	24	85	With 80 mm 3 jaws chuck	0.03 15 s
2	IMF H/V 100	200	110	185	24	25	85	With 100 mm 3 jaws chuck	0.03 15 s
3	IMF H/V 125	200	110	185	24	30	85	With 125 mm 3 jaws chuck	0.03 15 s
4	IMF H/V 160	225	140	240	24	45	120	With 160 mm 3 jaws chuck	0.03 15 s
5	IMF H/V 200	225	140	240	24	50	140	With 200 mm 3 jaws chuck	0.03 15 s



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