



Hydraulic Heavy Duty Double column Bandsaw Machines (Auto feeder type)

STANDARD FEATURES & ACCESSORIES

- PLC control for all electric & hydraulic functions
- Shuttle Type Automatic Job Length Feeding
- Floating Shuttle vise for handling of bent job
- Automatic work height control & fast approach
- Power driven Chip removal Wire Brush Assembly
- Hydraulic Blade tension
- Split main vise for better gripping
- Idler Wheel Motion Detector with Blade Stalling & Breakage shut off
- Roller Bearing / Carbide wear pad Blade guide system
- Bi Metal Bandsaw Blade

OPTIONAL ACCESSORIES

- Bundle cutting attachment
- Chip Conveyor
- Job Roller Stand
- Wire Brush
- Bi-metal Bandsaw blade
- Variable Vise pressure for thin walled job
- Centralized Lubrication System
- A.C. Drive for Infinitely variable speed control

AUTOMATIC (DCA)

SPECIFICATION	LK-241 DCA	LK-301 DCA	LK-421 DCA	LK-531 DCA
Cutting Capacity Round & Square (mm)	240	310	421	531
Blade Dimensions (mm)	3760 x 27 x 0.9	4100 x 34 x 1.1	5450 x 41 x 1.3	6900 x 54 x 1.6
Blade Linear Speed (mtr / min)	20 / 30 / 40 / 50 / 75	20 / 30 / 40 / 50 / 75	20 / 30 / 40 / 50 / 75	20 / 30 / 40 / 50 / 75
Power Req. (kw/h.p.) Saw Drive	1.5 / 2.0 / 1400 RPM	2.2 / 3.0 / 1440 RPM	3.7 / 5.0 / 1440 RPM	5.5 / 7.5 / 1440 RPM
(440 V AC, 50 Hz, 3 Phase)Hydraulic Drive	0.75 / 1.0 / 1440 RPM	0.75 / 1.0 / 1440 RPM	0.75 / 1.0 / 1440 RPM	0.75 / 1.0 / 1440 RPM
Coolant Pump	0.12 / 0.16 / 2800 RPM	0.12 / 0.16 / 2800 RPM	0.12 / 0.16 / 2800 RPM	0.12 / 0.16 / 2800 RPM
Wire Brush motor	0.18 / 0.25 / 1440 RPM	0.18 / 0.25 / 1440 RPM	0.18 / 0.25 / 1440 RPM	0.18 / 0.25 / 1440 RPM
Hydraulic Tank Capacity (Ltr)	80	80	80	80
Coolant Tank Capacity (Ltr)	80	80	80	80
Shuttle Bar Feed Stroke (mm)	350	350	350	
Bundle Cutting W x H mm (*optional)	210 x 150	300 x 150	421 x 150	
Apx. Dimensions (L x W x H) mtr.	2 x 2.5 x 1.3	2.3 x 2.5 x 1.3	2.5 x 3.5 x 1.7	3.3 x 3.9 x 2.3
Apx. Weight (kg)	1900	2200	2500	4000