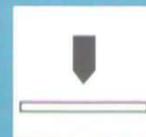


Applications: in addition to wide-ranging assembly operations.

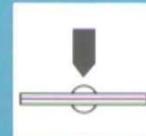
EXACTA presses can be used for a series of press jobs such as :



PUNCHING/
STAMPING



FLARING/
NOTCHING



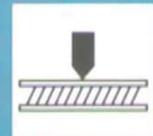
RIVETING/
CRIMPING



BENDING/
SHEARING



COINING/
MARKING



PLANISHING
STRAIGHTENING

Technical Data

Exacta Toggle Presses

		VJ	SJ	KMP	JFP	SKL	AJ	DP
Force output*	Kg	450	450	450	600	600	600	600
Ram stroke	mm	20	20	20	25	35	35	35
Working height 'A'	Min. mm	35	70	148	60	105	95	255
	Max. mm	90	118	195	140	190	175	335
Throat depth 'B'	mm	55	80	110	85	125	200	205
Ram bore	mm	10 x 20	10 x 20	10 x 20	15 x 30	15 x 30	15 x 30	15 x 30
	or Optional inch.	3/8	3/8	3/8	1/2	1/2	1/2	1/2
Table bore	mm	Ø8	Ø8	Ø8	Ø12	Ø12	Ø12	Ø12
	or Optional inch.	3/8	3/8	3/8	1/2	1/2	1/2	1/2
Ram size	mm	17 x 25	17 x 25	17 x 25	25 x 35	25 x 35	25 x 35	25 x 35
Table size 'C x D'	mm	70 x 100	80 x 125	85 x 150	105 x 165	105 x 175	115 x 180	155 x 260
Overall Dimensions								
Height 'E' (Max. with lever)	mm	480	525	620	740	780	775	925
Width 'F'	mm	100	125	150	165	175	180	260
Length 'G'	mm	155	190	225	225	270	375	400
Net Weight	Kg	8	10	16	22	26	35	54

