

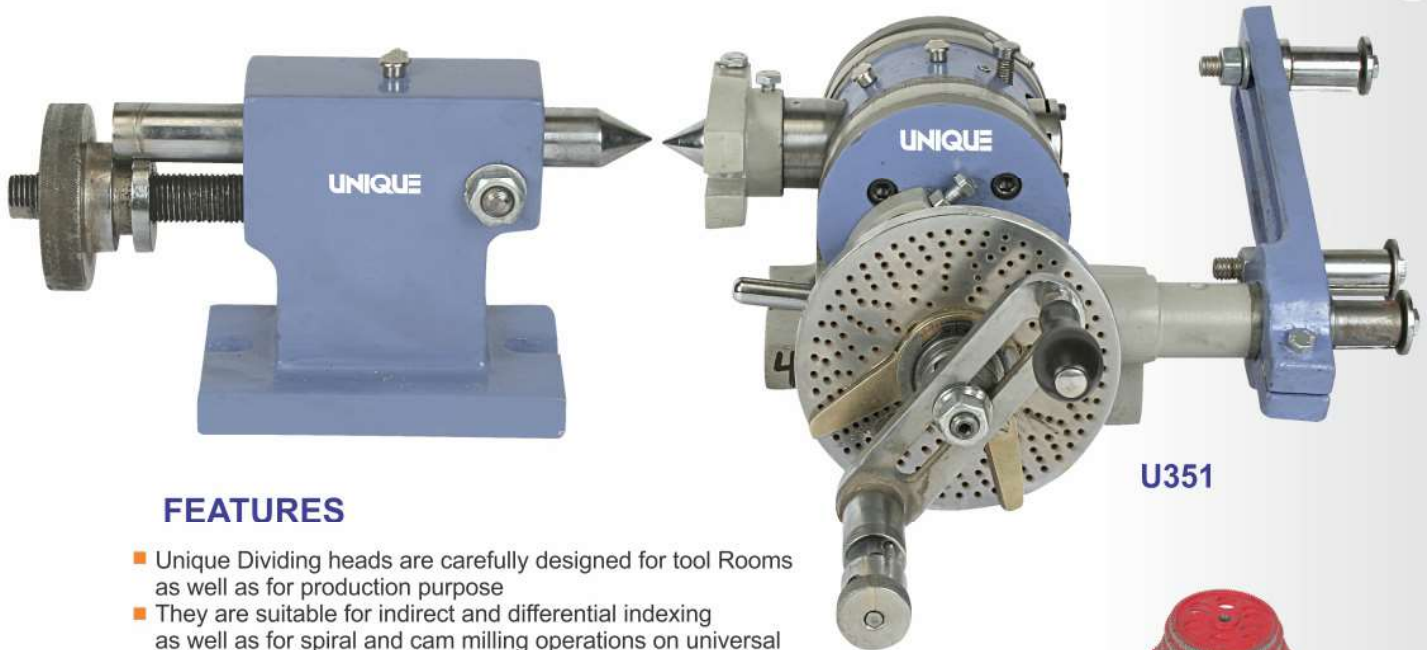
UNIQUE

XTRA TUFF VICES

UNIQUE DIVIDING HEAD

CODE NO. U351

VICES



U351

FEATURES

- Unique Dividing heads are carefully designed for tool Rooms as well as for production purpose
- They are suitable for indirect and differential indexing as well as for spiral and cam milling operations on universal milling machine.
- Unique dividing heads are manufactured from Selected high quality material with Superior workmanship.

SPECIFICATIONS

SIZE IN INCHES	4.1/2	5.1/2	6.1/2	7-1/2
Gear worm ratio	1:40	1:40	1:40	1:40
Centre height in mm	115 mm	142 mm	165 mm	190mm
Spindle Bore in mm	20 mm	32 mm	38 mm	50mm
Spindle Taper	9°	9°	9°	9°
Overall height Vertical position in mm	180	230	260	290
Length of base in mm	180	230	260	270
Width of base in mm	115	150	170	180
Weight in kgs.	40	65	92	98



INDEXING PLATES

	4.1/2", 5-1/2"	6.1/2", 7-1/2"
SIDE A	11, 16, 19, 25, 37, 41, 49	7, 13, 16, 19, 20, 23, 27, 31, 33, 39, 47, 53
SIDE B	13, 17, 18, 27, 33, 43, 51	9, 11, 15, 17, 18, 21, 25, 29, 37, 41, 49, 51
SET OF GEARS	24, 24, 28, 32, 36, 40, 44 48, 56, 64, 72, 86, 100 teeth D.P 14	24, 24, 28, 32, 36, 40, 44 48, 56, 64, 72, 86, 100 teeth D.P 12



UNIQUE PROCESS MAKES THE **UNIQUE** VICES PRECISION AND STURDY