

CRAFTSMAN

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Made in India

ALL GEARED DRILLING CUM MILLING

Features :

1. Gear-driven and Square Column
2. Milling, Drilling, Tapping, Boring and Reaming
3. Head Swivels $\pm 90^\circ$ Vertically
4. Micro Feed Precision
5. Adjustable Gibs on Table Precision
6. Strong Rigidity. Powerful Cutting and Precisely Positioning

Standard Accessories :

- Allen wrench
- Wedge
- Tie rod

Optional Accessories :

- Drill chuck
- Milling cutter holder
- Mill chuck
- Power feed attachment
- Auto-tapping electrical
- Parallel vise
- Working lamp
- Coolant system
- Machine stand and chip tray
- Rotary table
- 2-Axis DRO, 3-Axis DRO



ITEM	ZAY7025FG	ZAY7032FG	ZAY7040FG	ZAY7045FG
Max Face mill capacity	25mm	32mm	40mm	45mm
Max End mill capacity	63mm	63mm	80mm	80mm
End milling capacity	20mm	20mm	32mm	32mm
Max.distance from spindle nose to table	445mm		450 mm	
Min.distance from spindle axis to column	203mm		260 mm	
Spindle travel	80mm		130 mm	
Spindle taper	M.T.3 or R8	M.T.3 or R8	M.T.4 or R8	M.T.4 or R8
Step of spindle speed	6		6	
Range of spindle speed 50Hz	95-1420 r.p.m		80-1250 r.p.m	
Range of spindle speed 60Hz	115-1700 r.p.m		95-1500 r.p.m	
Swivel angle of headstock(perpendiculary)	90°		90°	
Table size	520×160mm		800×240mm	
Forward and backward travel of table	140mm		175mm	
Left and right travel of table	290mm		500mm	
Motor Power	0.37KW	0.75KW(1HP)	1.1KW(1.5HP)	1.5KW(2HP)